

MECHANICAL OPERATION ASSIGNMENT

1. Equivalent diameter of a particle is the diameter of the sphere having the same
 - (a) Ratio of surface to volume as actual volume
 - (b) Ratio of volume to surface as the particle
 - (c) Volume as the particles
 - (d) None of these

2. A certain crusher takes rock whose average partial diameter is 0.025 m and crusher it to a product whose average particle diameter is 0.018 m, at the rate of 20,000 kg/hour. At this rate mill takes 9 HP of power and 0.46 of power is required to run it empty.
 - (a) What would be power consumption for same capacity if the average particle diameter in the product is 0.008 m. by Rittinger's law
 - (b) How much power be required under condition by Kick's law

3. A material is crushed in Blake jaw crusher and avg. size of particles is reduced from 5 cm. to 1.3 cm. with consumption of energy at the rate of 37 watts hr / metric ton. What will be the consumption of energy necessary to crush the same material of avg. size 8 cm to an avg. size of 3 cm. mechanical efficiency remains unchanged.
 - (i) Using Rittinger's law
 - (ii) Using Kick's law

4. Calculate energy required to crush 100 tonnes per hour of limestone if 80% of feed passes through a screen 3.75 cm aperture and 80% of product passes through a screen with 0.03 cm aperture work index for limestone is 12.74 when capacity is expressed in tonnes per minute. How much of energy is required in HP .

5. A pair of rolls is to take a feed equivalent to sphere 4 cm in diameter and crush then to spheres having a dia. Of 2 cm .if coefficient of friction b/w roll surfaces and feed is 0.3 calculate diameter of rolls
6. 200 mesh screen means 200 openings per
- (a) cm^2
 - (b) cm
 - (c) inch
 - (d) inch^2
7. Energy required per unit mass to find limestone particles of very large size to $100 \mu\text{m}$ is 12.7 kwh / ton . An estimate of energy to find particles from a very large size to $50 \mu\text{m}$ is
8. Filter aid is used to
- (a) Increase rate of filtration
 - (b) Decrease pressure drop
 - (c) Increase porosity of cake
 - (d) Acts a support base for septuns
9. A pitot tube having a coefficient of 0.95 is inserted in central line of a long smooth pipe of 250 mm diameter in which crude oil density 900 kg /m^3 and viscosity 16.3 cp is flowing calculate maximum velocity of oil in pipe if differential pressure in the manometer is 5 cm of pipe
10. Water flows through an orifice 25 diameter in a 100 mm pipe at the rate of $630.9 \text{ cm}^3/\text{sec}$. what is difference in level on a manometer connected across the orifice. Discharge coefficients may be taken as 0.62 viscosity of water is 1 C.P.
11. Local velocity of a fluid along a streamline can be measured by

- (a) Pitot tube
- (b) Venture meter
- (c) Roto meter
- (d) Orifice meter

12. A pump draws oil ($\rho = 800$) from a storage tank and discharge it to an overhead tank. Mechanical energy delivered to pump is 50 J/kg. Velocities at suction and discharge pt are 1 m/s and 7 m/s respectively. Neglecting friction losses and kinetic energy correction factor to be unity, pressure developed by the pump is

13. Two identical sized spherical particles A and B having densities ρ_A & ρ_B resp are settling in a fluid of density ρ . Assume free settling under turbulent flow conditions. Ratio of terminal settling velocity of P. A to that of particle B is given by

(a) $\sqrt{\frac{(\rho_A - \rho)}{(\rho_B - \rho)}}$

(b) $\sqrt{\frac{(\rho_B - \rho)}{(\rho_A - \rho)}}$

(c) $\frac{\rho_A - \rho}{\rho_B - \rho}$

(d) $\frac{\rho_B - \rho}{\rho_A - \rho}$

14. Consider scale up of a cyl. Ressel configured to have 5td geometry ($h = d$) in order to maintain an equal rate of mass transfer under turbulent cond. For a Newtonian fluid, ratio of the agitator speed should be

(a) $\frac{N_1}{N_2} = \frac{D_1}{D_2}$

$$(b) \frac{N_1}{N_2} = \frac{D_2}{P_1}$$

$$(c) \frac{N_1}{N_2} = \left(\frac{D_1}{D_2} \right)^{2/3}$$

$$(d) \frac{N_1}{N_2} = \left(\frac{D_2}{P_1} \right)^{2/3}$$

15. In the Stokes' regime, terminal velocity of particle for centrifugal sedimentation is given by

$$U_t = \frac{w^2 r (\rho_p - \rho) d_p^2}{18\mu}$$

w : angular velocity

r : Distance of particles from axis of rotation

ρ_p : Density of particle

ρ : Density of fluid

d_p : Diameter of particle

μ : Viscosity of fluid

In a bowl. Centrifugal classifier operating at 60 rpm with water / $\mu = 0.001 \text{ kg/ms}$ / the time takes for a particle [$d_p = 0.001 \text{ mm}$, $\rho = 2500$] in seconds to traverse a distance of 0.05 from liquid surface is

- (a) 4.8
 (b) 5.8
 (c) 6.8
 (d) 7.8
16. two spherical particles have same outer diameter but are made of diff. materials. The first one (ρ_1) is solid whereas the second (ρ_2) is a hollow sphere with inner shell diameter equal to half

of outer diameter if both spheres have same terminal velocity in any fluid, ratio of their mat.
Density (ρ_2 / ρ_1) is

Answers

1. C

2. 29.62

3. 13.54 , 26.94

4. 195.05 kW 261.56 HP

5. C 43.62 cm

6.

7. 18 kwh / ton

8 A

9. 0.99 m/s

10. 21 cm

11 A

12. 20.8

13.A

14. D

15. 7.8

16. 8/7